1. Head **southeast** on S Allen St toward Highland Ave
   - go 125 ft
   - total 125 ft

2. Take the 1st **right** onto Highland Ave
   - go 0.1 mi
   - total 0.1 mi

3. Continue onto **Highland Alley**
   - About 1 min
   - go 0.2 mi
   - total 0.3 mi

4. Turn **right** at S Atherton St/US-322 BUS W
   - About 6 mins
   - go 3.6 mi
   - total 3.8 mi

5. Take the ramp to I-99 S
   - About 1 min
   - go 0.5 mi
   - total 4.3 mi

   - About 38 mins
   - go 41.3 mi
   - total 45.6 mi

7. Take exit 28 to merge onto US-22 W toward Ebensburg
   - About 19 mins
   - go 20.5 mi
   - total 66.2 mi

   - About 2 mins
   - go 1.8 mi
   - total 68.0 mi
State College, PA to Penn State Electro-Optics Center - Google Maps

9. Take the **US-422 W** exit toward **Indiana**

10. Turn **left** at **Benjamin Franklin Hwy/US-422 W**
Continue to follow **US-422 W**
About 1 hour 12 mins

Continue to follow **Benjamin Franklin Hwy/PA-28 S/US-422 W**
About 6 mins

12. Merge onto **PA-28 S** via the ramp to **Pittsburgh**
About 6 mins

13. Take exit **18** toward **PA-128 S**

14. Turn **left** at **Freeport Rd**
About 2 mins

15. Take the 1st **left** onto **Boyd Rd/Freeport Rd**
About 2 mins

**Penn State Electro-Optics Center**
222 Northpointe Blvd, Freeport, PA 16229-2606 - (724) 295-7000

These directions are for planning purposes only. You may find that construction projects, traffic, weather, or other events may cause conditions to differ from the map results, and you should plan your route accordingly. You must obey all signs or notices regarding your route.

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Directions weren't right? Please find your route on maps.google.com and click "Report a problem" at the bottom left.